



# Huck® Cab Kits

Everything you need to install Huck or similar structural fasteners

HuckBolts®, structural fasteners, and Huck tools are a significant part of engineering to achieve overall durability, strength, and long-lasting performance of any truck and trailer.

## 2025 Huck Cab Kit Pneudraulic HuckBolt and Collar Fastening System

- ✓ Huck OEM tool installs Huck fasteners
- ✓ Ergonomically designed handle
- ✓ Plated piston rods
- ✓ Efficient in-line piston

## BV4500 Huck Cab Kit Battery-Powered Installation Tool.

- ✓ Electronically adjustable pull force control for BobTail® (up to 3/8" diameter). Requires additional BobTail Adapter (AD-BOAG-227).
- ✓ Designed for common Huck installation noses
- ✓ Cross-compatibility with other Makita® 18V batteries
- ✓ High pull force and long stroke enables efficient installation of both structural 3/16" and 1/4" blind rivets, and up to 1/4" two-piece HuckBolt fasteners and 3/8" Huck BobTail fasteners.



- 3/16" C6L/C98L Nose Assembly
- 3/16" Magna-Grip Nose Assembly
- 1/4" Magna-Grip Nose Assembly
- 3/16" and 1/4" Magna-Lok Nose Assembly
- Preset Air Regulator and Whip Hose Assembly
- Storage/Carrying Case

These Huck Cab Kits install the following:

- Blind Rivets
- Monobolts®
- Magna-Grips® (HuckBolts & Collars)
- Magna-Loks®
- Maxloks®
- C6Ls®/C98Ls
- HuckLoks®
- Magna-Bulbs®
- Magna-Tites®

**ALSO AVAILABLE**  
**DELUXE HUCK CAB KIT**  
Includes 2025 Huck Cab Kit +  
3/16" Extended Nose  
1/4" Extended Nose



- 3/16" C6L/C98L Nose Assembly
- 3/16" Magna-Grip Nose Assembly
- 1/4" Magna-Grip Nose Assembly
- 3/16" and 1/4" Magna-Lok Nose Assembly
- 2 - Makita 18V 5.0 Ah Batteries and Charger
- Storage/Carrying Case

Huck 2025, Huck BV4500, and Deluxe Huck Cab Kits have been specifically outfitted for a shop technician to install OEM Huck fasteners most commonly used in all brands of heavy-duty truck cabs and some trailer applications.





Applifast offers several comprehensive kits to build or repair your truck cabs:

Model	Capacity	Weight	Installation Tool Dimensions	Stroke	Air Pressure Required	Pull Pressure	Type
<b>Huck® 2025</b> AP2025KITD	4.8 mm – 6.4 mm 3/16" – 1/4"	Al, St, SS 2.60 Kg 5.75 Lbs	153 mm W x 209 mm D x 320 mm H 6.06" W x 8.25" D x 12.62" H	17 mm 0.675"	5-7 Bar 90-110 PSI	23.531 kN at 6.2 bar 5290 Lb at 90 PSI	Air/Pneumatic
<b>Huck® BV4500</b> APBV4500118KKIT	4.8 - 6.4 mm 3/16" – 1/4"	Al, St, SS 2.49 Kg 5.5 Lbs	71 mm W x 304 mm D x 287 mm H 2.81" W x 12" D x 11.37" H	30 mm 1.18"	-	Adjusts 0 - 10 kN Adjusts 0 - 4,500 Lbf	18V 5.0 Ah Batteries and Charger

**Huck Deluxe Cab Kit includes all items from the Huck 2025 Cab Kit, PLUS 3/16" and 1/4" extended nose assemblies**



### C6L®/C98L - The Original HuckBolt®

- ✓ One of the industry's most popular fastening systems.
- ✓ Stronger, easier-to-install, and more durable than welding, adhesives, or conventional threaded fastening systems.
- ✓ Exclusive locking 6-groove design and high-uniform clamp force ensure a secure, permanent fit.
- ✓ Strong, vibration-resistant seal.

**Available Sizes:** 3/16", 1/4", 5/16", 3/8"

**Materials:** Steel, Aluminum, Stainless Steel

**Head Styles:** Round, Truss, 90° Flush, C98LT Rivet

The C6L/C98L stainless in 3/16" is used for the grille surround, visor, and accessories



The 3/16" Magna-Grip is used for the hood and fender, body panels, and sleeper



### Magna-Grip®

- ✓ For applications where a wide grip range is required and a flush bolt break to the collar is beneficial.
- ✓ Highest level of vibration-resistance possible.
- ✓ Installs reliably and consistently provides high, uniform installed values.

**Available Sizes:** 3/16", 1/4", 5/16", 3/8"

**Materials:** Steel, Aluminum, Steel with Stainless Steel Cap

**Head Styles:** Button, Truss, Broad Truss, 90° Flush, 98T Rivet



The 1/4" Magna-Grip is used in the lower cab area and cab suspension



### Magna-Lok®

- ✓ A versatile, hole-filling fastener that can be installed with conventional installation tools.
- ✓ Utilizes a unique circle-lock feature: a weather resistant connection and a simple visual inspection ensures it is installed properly 100% of the time.
- ✓ With a wide grip range and a wedge type pulling action, the Magna-Lok is the best gap-pulling fastener available.
- ✓ A secure joint that is vibration resistant.

**Available Sizes:** 3/16", 1/4", 3/8", 1/2"

**Materials:** Steel, Aluminum, 430 Stainless Steel, 316 Stainless Steel

**Head Styles:** Protruding, Truss, 100°, Countersink, Flush



On day cab conversions there are areas where the standard pulling nose assembly is not long enough to set the 3/16" or 1/4" Magna-Grip.

Applifast carries 6" extended nose assemblies for these applications.

The Magna-Lok is used in many places on the truck where you have a blind fastening application

Check out [applifast.com](http://applifast.com) as your premier fastening and rivet source. We have many solutions for your fastening applications with the correct installation tools!

