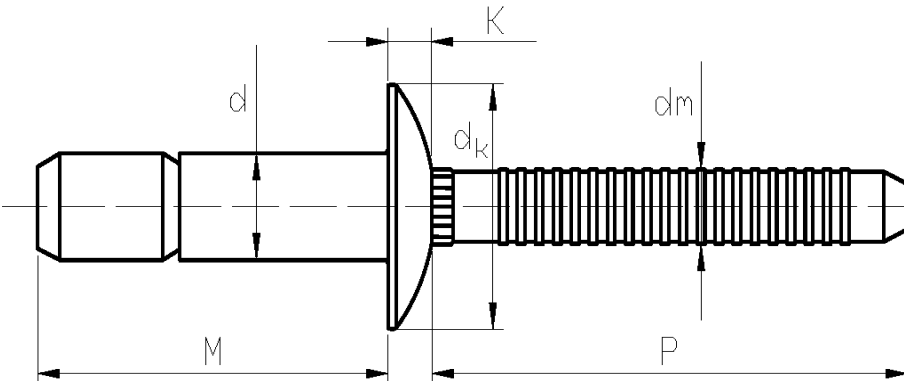


AAN48100 AAN48140												Drawing NO:AAN-001		
												Date:2022-4-1		
4.80	4.88	4.70	10.2	2.50	3.10	27.00	4.8*10.0	M76821	18.2	1.60-6.90	4.90-5.10	2225N	3115N	
							4.8*14.0	M76823	24.6	1.60-11.00				
Rivet Size	MAX.	MIN.	MAX.	MAX.	MAX.	MIN.	Size	Part Number	M (MAX.)	Grip Range	Hole Dia	Tensile	Shear	
	d		dk	k	dm	P			Before Grip			Typical Ultimate Strength		
	Body Dia		Head Dia	Head Height	Mandrel Dia	Mandrel Reveal								
Revising Mark	date changed	Modify Content		mender	Finish		Body: Polished				Important			
							Mandrel: Polished							
					Material		Body: Aluminum				Customer Drawing No	76821/76823		
							Mandrel: Aluminum							
					Design	Wang Xia		Approved	Lu W.H.	customer name				
					Checked	Mike		Date	1-Apr-22					

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