BBN48100
BBN48140

Drawing NO:BBN-001

Date:2022-4-1

Rivet Size	MAX.	MIN.	MAX.	MAX.	MAX.	MIN.	Size	Part Number	M(MAX.)	Grip Range	Hole Dia	Tensile	Shear
	d	d_k	k	dm	P								
	Body Dia	Head Dia	Head Height	Mandrel Dia	Mandrel Reveal				Before Grip			Typical Ultimate Strength	
4.80	4.88	4.70	10.20	2.50	3.10	27.00	4.8*10	M76833	18.2	1.60-6.90	4.90-5.10	4800N	6000N
							4.8*14	M76835	24.6	1.60-11.10			

Revising Mark	date changed	Modify Content	mender	Finish		Body: Polished	Important	※
⚠1						Mandrel: Polished		
⚠2				Material		Body: 304 Stainless Steel	Customer Drawing No	76833/76835
⚠3						Mandrel: 304 Stainless Steel		
⚠4				Design	Wang Xia	Approved	Lu W.H.	customer name
⚠5				Checked	Mike	Date	1-Apr-22	