

AANLF4814013S														Drawing NO: AAN-LF-002	
														Date: 2022-4-1	
4.80	4.88	4.70	13.5	2.50	3.10	27.00	4.8*14.0*13.4	M76828	22.4	5.40-11.00	4.90-5.10	2225N	3115N		
Rivet Size	MAX.	MIN.	MAX.	MAX.	MAX.	MIN.	Size	Part Number	M(MAX.) Before Grip	Grip Range	Hole Dia	Tensile	Shear		
	d		dk	k	dm	P						Typical Ultimate Strength			
	Body Dia		Head Dia	Head Height	Mandrel Dia	Mandrel Reveal									
Revising Mark	date changed	Modify Content	mender	Finish		Body: Polished			Important		✳				
①				Material		Mandrel: Polished			Customer Drawing No		76828				
②				Design		Wang Xia		Approved	Lu W.H.	customer name					
③				Checked		Mike		Date	1-Apr-22						
④															
⑤															

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