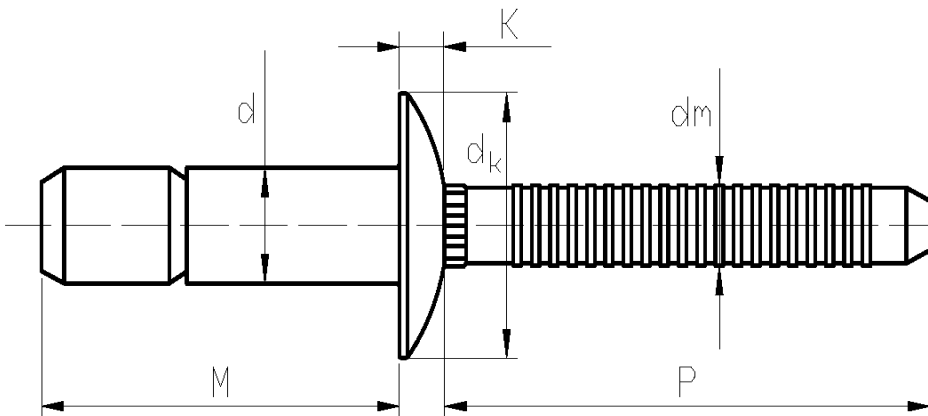








<div>AANLF4810013 AANLF4814013</div>														Drawing NO:AAN-LF-001		
														Date:2022-4-1		
4.80	4.88	4.70	13.5	2.50	3.10	27.00	4.8*10.0*13.4	M76827	18.2	1.60-6.90	4.90-5.10	2225N	3115N			
							4.8*14.0*13.4	M76899	25.8	1.60-11.00						
Rivet Size	MAX.	MIN.	MAX.	MAX.	MAX.	MIN.	Size	Part Number	M(MAX.)	Grip Range	Hole Dia	Tensile	Shear			
	d		dk	k	dm	P			Before Grip			Typical Ultimate Strength				
	Body Dia		Head Dia	Head Height	Mandrel Dia	Mandrel Reveal										
Revising Mark	date changed	Modify Content		mender	Finish		Body: Polished				Important					
							Mandrel: Polished									
					Material		Body: Aluminum				Customer Drawing No	76827/76899				
							Mandrel: Aluminum									
					Design	Wang Xia			Approved	Lu W.H.	customer name					
					Checked	Mike			Date	1-Apr-22						

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