







Battery Low Reaction Tool

BOOST YOUR **PRODUCTIVITY**

BOOST YOUR **FLEXIBILITY**

BOOST YOUR **UP TIME**

More Than Productivity







Transducer Technology

Measure the torque directly, for better accuracy



Mechanical Gearbox

Instead of oil pulse unit, to decrease maintenance cost

4 Bright LEDs

To illuminate the application, and to give real-time feedback directly on the parts

Effortless Trigger

To minimize operator fatigue

2 Battery Positions

For better access, and better tool balance



BOOST YOUR

PRODUCTIVITY

By reducing cycle time

By improving joint quality

By providing process quality

BOOST YOUR **FLEXIBILITY**

Free of cable management

Free of reaction arm

Reduce total cost of ownership

BOOST YOUR

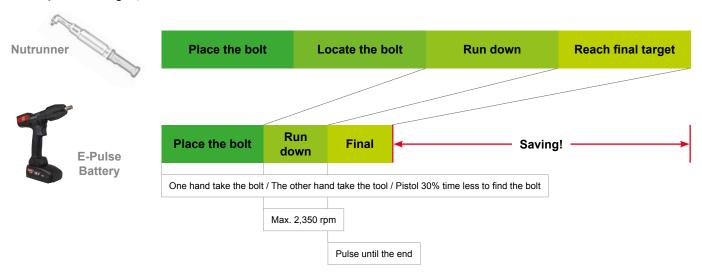
UP TIME

Boost the uptime of the operator

Boost the uptime of the tool

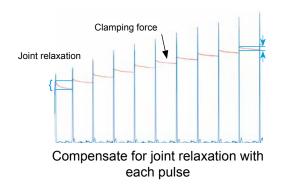


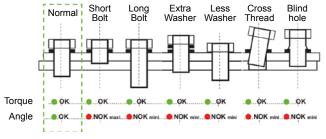
By reducing cycle time



By improving **joint quality**...

...because bad parts don't count!



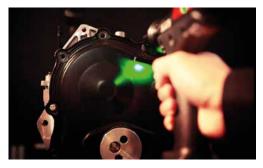


Position sensor for angle monitoring, to detect bad assemblies

By improving **real-time feedback**



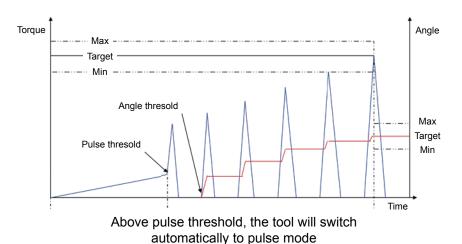
Tightening result on the OLED display



Shed light of OK/NOK directly on the application



Patented motor control algorithm, operator can literally hold the tool with 2 fingers... ...no need for reaction arm





No need to attach the tool to a reaction arm

Cordless, free of cable management...

...and save time on line rebalancing



Free of cable management



Save time on line rebalancing thanks to easy pairing



Boost the Up Time of the operator... ...with **ergonomic** design



Boost the Up Time of the tool... ...with longer calibration & preventive maintenance intervals



Calibration



Preventive Maintenance

Controller - CVI3 Vision

PIC REF	MODEL	PART NUMBER		MPTION RENT)	MAIN SUPPLY			DIMEN				WEI	GHT
						WIE	TH	HEI	GHT	DEI	PTH		
			115V	220V	50/60 Hz	mm	in.	mm	in.	mm	in.	kg	lb.
Α	CVI3 Vision	615 932 691 0	4A	2A	Single-phase	175	6.9	361	14.2	310	12.2	9.3	20.5



Cordless Tightening Units

Virtual controllers management by Desoutter

Optimized footprint - free from cable - Full Traceability





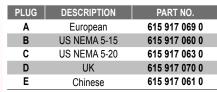


Accessories can be dedicated to only one tightening unit or to the whole tightening units

up to 4 cordless tightening units

Power cord

To be ordered with the controller





CVI3 VISION

STORAGE

Pset results (torque, angle, date, time, pulse counter, report)	10000
Pset curves (OK/NOK)	20
Assembly Process results	1000
Event log storage (number of events)	500

BASIC FUNCTIONS

Nbr of Psets	250
Nbr of steps per Pset	10
Barcode reading (standard and 2D)	V

ADVANCED FUNCTIONS

Access Level Control/Management with unlimited profiles	✓
ID input to select Assembly Process (up to 4 different identifiers)	✓
Number of Assembly Process	250
Advanced Soft PLC (in option with CVILOGIX)	✓
1 Network/Fieldbus Access point per group of up to 4 controllers	V

TIGHTENING STRATEGIES

Torque control + angle monitoring	✓
Angle control + torque monitoring	V
Reverse	V
Pulse counter display and storage	✓

Specification



	STANDALONE VERSION	WIFI COMMUNICATION VERSION
Wifi Communication	N/A	2.4GHz or 5 GHz
Programming on the tool	✓	✓
Pset	6	250
No. of step in Pset	1	10
Assembly process	N/A	250
Results	10 000 with CVI analyzer	10 000
Tightening Curve	N/A	20
Disconnected mode	By default	✓

PART NUMBER	MODEL	OUTPUT DRIVE	OUTPUT RETAINING		TOR	QUE			TIONAL SPEED	LEN	GTH	WEIG	GHT*
			TYPE	MIN	MAX	MIN	MAX	WITH 18V BATTERY	WITH 36V BATTERY				
		in.		Nm	Nm	ft.lb	ft.lb	rpm	rpm	mm	in.	kg	in.
615 166 023 0	BLRTA-2350-10S	Sq 3/8	Through hole	10	25	7.4	18.4	1520	2350	233	9.17	1.2	2.6
615 166 024 0	BLRTA-2350-4Q	Hex.1/4	Quick change chuck	10	25	7.4	18.4	1520	2350	233	9.17	1.2	2.6
615 166 025 0	BLRTC-2350-10S	Sq 3/8	Through hole	10	25	7.4	18.4	1520	2350	233	9.17	1.2	2.6
615 166 026 0	BLRTC-2350-4Q	Hex.1/4	Quick change chuck	10	25	7.4	18.4	1520	2350	233	9.17	1.2	2.6

^{*}Weight without battery

Accessories



AC	CESSORIES INCLUDED	
		PART NUMBER
1	Protective cover	615 211 073 0
OP	PTIONAL ACCESSORIES	
ITEM		PART NUMBER
2	Li-ion Battery 18V 2.1 Ah	615 812 099 0
3	Li-ion Battery 18V 4.2 Ah	615 812 100 0
4	Li-ion Battery 36V 2.1 Ah -	615 811 924 0
5	Charger 18 / 36V	615 811 654 5
6	DTH90 tool holster	615 812 119 0
7	Sleeve drive socket	See accessory catalogue
Rec	commended torque measurement device	es e e e e e e e e e e e e e e e e e e
8	Delta wrench 30-AV	615 935 230 0
	Delta wrench 150-AV Short	615 935 231 0
9	DRT5 sq 75	615 165 223 0
10	Delta 6D	615 935 102 0
11	Delta 7D	615 935 147 0
•	2m (78.7") long transducer cable	615 917 430 0
•	2m (78.7") long, spiral transducer cable	615 917 432 0
•	5m (196.8") long transducer cable	615 917 433 0
12	Delta QC Advanced 1 User	615 927 653 0
13	Delta QC Advanced 5 User	615 927 654 0
14	DJS for DST 30 soft	615 165 577 0
15	DJS for DST 30 hard	615 165 579 0

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