

### Section 1. Identification

**GHS product identifier** : E-WELD GEL  
**Product code** : 53-F 103 (200 g)  
**SDS no.** : L-12E  
**Product type** : Solid. [Waxy paste.]

#### Identified uses

Weld spatter release gel.

**Manufacturer** : Walter Surface Technologies Inc.  
 Bio-Circle – A Division of Walter Surface Technologies Inc.  
 5977 Trans Canada Highway  
 Pointe-Claire, QC H9R 1C1  
 Canada  
 info@walter.com  
 www.walter.com  
 General Information: 1-888-592-5837

**Emergency telephone number (with hours of operation)** : CANUTEC: +1-613-996-6666 or \*666 (cellular) (24/7)

### Section 2. Hazards identification

**OSHA/HCS status** : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

**Classification of the substance or mixture** : Not classified.

#### GHS label elements

**Signal word** : No signal word.  
**Hazard statements** : No known significant effects or critical hazards.

#### Precautionary statements

**Prevention** : Not applicable.  
**Response** : Not applicable.  
**Storage** : Not applicable.  
**Disposal** : Not applicable.

#### Hazards not otherwise classified (HNOC)

**Physical hazards not otherwise classified (PHNOC)** : None known.

**Health hazards not otherwise classified (HHNOC)** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Substance  
**Product code** : 53-F 103 (200 g)

### CAS number/other identifiers

**CAS number** : Not available.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

**Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Get medical attention if irritation occurs.

**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention following exposure or if feeling unwell. If unconscious, place in recovery position and get medical attention immediately.

**Skin contact** : Flush contaminated skin with plenty of water. Get medical attention if symptoms occur.

**Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.

### Indication of immediate medical attention and special treatment needed, if necessary

**Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments** : No specific treatment.

**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

## Section 4. First aid measures

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : No specific fire or explosion hazard.

**Hazardous thermal decomposition products** : No specific data.

**Special protective actions for fire-fighters** : No special measures are required.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

#### United States

#### Occupational exposure limits

None.

#### Canada

#### Occupational exposure limits

None.

- Appropriate engineering controls** : Ensure adequate ventilation. No personal respiratory protective equipment normally required.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing.

- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

#### Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Recommended: Nitrile gloves. (Permeation time > 8 hours)

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

## Section 8. Exposure controls/personal protection

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a NIOSH/MSHA approved respirator if there is a risk of exposure at levels exceeding the exposure limits. Advice should be sought from respiratory protection specialists.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Solid. [Waxy paste.]
- Color** : Colorless. White.
- Odor** : Odorless.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point** : 51°C (123.8°F)
- Boiling point** : Not applicable.
- Flash point** : Closed cup: 204°C (399.2°F) [Pensky-Martens.]
- Evaporation rate** : Not applicable.
- Flammability (solid, gas)** : Not applicable.
- Lower and upper explosive (flammable) limits** : Lower: 1%  
Upper: 7%
- Vapor pressure** : <0 kPa (<0 mm Hg) [@ 20°C (68°F)]
- Vapor density** : Not available.
- Relative density** : 0.85 g/cm<sup>3</sup> @ 70°C
- Solubility** : Insoluble in the following materials: cold water and hot water.
- Partition coefficient: n-octanol/water** : 6
- Auto-ignition temperature** : >290°C (>554°F)
- Decomposition temperature** : Not available.
- Viscosity** : Kinematic (100°C (212°F)): 0.6 cm<sup>2</sup>/s (60 cSt)
- VOC content (g/l)** : 0

## Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : No specific data.
- Incompatible materials** : Reactive or incompatible with the following materials: oxidizing materials.

## Section 10. Stability and reactivity

**Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

There is no data available.

#### Irritation/Corrosion

There is no data available.

#### Sensitization

There is no data available.

#### Carcinogenicity

There is no data available.

#### Specific target organ toxicity (single exposure)

There is no data available.

#### Specific target organ toxicity (repeated exposure)

There is no data available.

#### Aspiration hazard

There is no data available.

**Information on the likely routes of exposure** : Dermal contact. Eye contact. Inhalation. Ingestion.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.

**Inhalation** : No known significant effects or critical hazards.

**Skin contact** : No known significant effects or critical hazards.

**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No known significant effects or critical hazards.

**Inhalation** : No known significant effects or critical hazards.

**Skin contact** : No known significant effects or critical hazards.

**Ingestion** : No known significant effects or critical hazards.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : No known significant effects or critical hazards.

**Potential delayed effects** : No known significant effects or critical hazards.

#### Long term exposure

**Potential immediate effects** : No known significant effects or critical hazards.

**Potential delayed effects** : No known significant effects or critical hazards.

#### Potential chronic health effects

## Section 11. Toxicological information

- General** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

There is no data available.

## Section 12. Ecological information

### Toxicity

There is no data available.

### Persistence and degradability

There is no data available.

### Bioaccumulative potential

There is no data available.

### Mobility in soil

- Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

- Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

- Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

|                                | DOT            | TDG            | IMDG           | IATA           |
|--------------------------------|----------------|----------------|----------------|----------------|
| <b>UN number</b>               | Not regulated. | Not regulated. | Not regulated. | Not regulated. |
| <b>UN proper shipping name</b> | -              | -              | -              | -              |



## Section 14. Transport information

|                                   |     |     |     |     |
|-----------------------------------|-----|-----|-----|-----|
| <b>Transport hazard class(es)</b> | -   | -   | -   | -   |
| <b>Packing group</b>              | -   | -   | -   | -   |
| <b>Environmental hazards</b>      | No. | No. | No. | No. |
| <b>Additional information</b>     | -   | -   | -   | -   |

**AERG** : Not applicable.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage. Protect from freezing. Freezing will damage product and render it unusable.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not available.

## Section 15. Regulatory information

**U.S. Federal regulations** : **United States inventory (TSCA 8b):** All components are listed or exempted.

**Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)** : Not listed

**Clean Air Act Section 602 Class I Substances** : Not listed

**Clean Air Act Section 602 Class II Substances** : Not listed

**DEA List I Chemicals (Precursor Chemicals)** : Not listed

**DEA List I Chemicals (Precursor Chemicals)** : Not listed

**SARA 302/304**

**Composition/information on ingredients**

No products were found.

**SARA 304 RQ** : Not applicable.

**SARA 311/312**

**Classification** : Not applicable.

**SARA 313**

No products were found.

**State regulations**

**Massachusetts** : This material is not listed.

**New York** : This material is not listed.



## Section 15. Regulatory information

**New Jersey** : This material is not listed.

**Pennsylvania** : This material is not listed.

**California Prop. 65**

No products were found.

**Canada**

**Canadian lists**

**Canadian NPRI** : This material is not listed.

**CEPA Toxic substances** : This material is not listed.

**Canada inventory** : One or more components are not listed.

**International lists**

**National inventory**

**Australia** : This material is listed or exempted.

**China** : This material is listed or exempted.

**Europe** : This material is listed or exempted.

**New Zealand** : This material is listed or exempted.

**Philippines** : This material is listed or exempted.

**Republic of Korea** : This material is listed or exempted.

## Section 16. Other information

**History**

**Date of issue mm/dd/yyyy** : 11/30/2015

**Date of previous issue** : 07/30/2015

**Version** : 1.1

**Revised Section(s)** : 2, 8, 16.

**Prepared by** : KMK Regulatory Services Inc.

**Notice to reader**

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.